





#### **CONTENT**

Contact 4

TESTLAB Laboratory & Analytics 6

Range of services (excerpt) 11

# **ABOUT**

#### **IGV GmbH**

The Institute for Grain Processing was founded in 1960 as an application-oriented research institute for the milling, baking and food industries. As a result of an MBO in 1994, it was transferred into a limited liability company (GmbH). Our three departments, **TESTLAB**, **FOODTECH** and **PLANTTECH**, are now focused on the production of food and industrial development services.

#### **Business fields**

- > Innovative technologies for new protein products
- > Efficient, resource-effective production processes
- > Innovative recipes based on functional ingredients
- > Product manufacturing from algae and plants
- > Food safety methodologies on behalf of industry and retail

Our accredited test laboratory, our training and further education courses, our counselling services for project management and technology and the related transfer of knowledge into companies complete our profile.

# **CONTACT**

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# IGV TESTLAB Laboratory & Analytics



## **TESTLAB**

The IGV TESTLAB department is an **accredited test laboratory** a in the field of food, feed and carries out R&D projects regarding raw material quality, active substance behaviour, food safety and food technology.

We offer a wide range of physicochemical investigations of foods, animal feed and plant raw materials as well as of their processed products. The state of the art in technical equipment resources, the expertise of the staff and the **DAkkS accreditation** in accordance with DIN EN ISO 17025 secure the basis for our high-quality services.

# Range of services



#### INVESTIGATION

of food and feed ingredients

Proteins, amino acids, fat, fatty acids, fat characteristic values, digestible and indigestible carbohydrates (Fibre in accordance with AOAC/§64 of the German Food and Feed Code, 8-glucans, pentosans, inulin, low-molecular fibre substances-NDO), water, mineral substances, preservatives, B-glucane, sugars (mono-, di- and polysaccharides)



#### SPECIAL GRAIN ANALYSIS

Falling number, wet gluten, test weight, amylogram, farinogram, extensogram, dough simulation curve (Mixolab), botanical impurities



#### INVESTIGATION

of medical and aromatic plants and essential oils

**Essential oil according to Ph. Eur and GMP, LFGB** (German Food and Feed Code), **individual and main component analysis of essential oils** (GC-FID, GC-MS), **testing of active substances according to Ph. Eur.** (thymol, carvacrol, fenchon, estragol, rosmarinic acid, hypericin, apigenin-7-glucoside, etc.), **Contaminant analytics** 



#### ANALYSIS OF UNDESIRABLE SUBSTANCES

Heavy metals (Pb, Cd, Hg, etc.), plant protection active substances (fungicides, herbicides, insecticides), stalk shortening agents (ethephon, chlormequat, mepiquat), mycotoxins (ergot alkaloids, aflatoxins, ochratoxin A, fumonisins, zearalenone, DON, T-2-/HT-2-toxins, fusarium toxins), acrylamid, 3-MCPD fatty acid esters, PAH, softener, pyrrolizidine alkaloids



#### MOLECULAR BIOLOGICAL AND MICROBIOLOGICAL INVESTIGATIONS

GMO proof, allergens, microbiological status (approval according to § 44 of the German Law on the Prevention of Infectious Diseases in Humans for working with pathogens), process hygiene checks, preservative burden test, inhibition tests, cell biological examinations

# Key tasks

#### MARKETABILITY CERTIFICATES OF FOOD, FEED AND HARVESTED CROPS

Product marketability assessment, verification of food labelling, nutritional value analyses, sensory evaluation Svenja Weiß » svenja.weiss@igv-qmbh.de

Cornelia Weise » cornelia.weise@igv-gmbh.de

Molecular biological and microbiological investigations

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Herr Dr. Tino Brachewitz » tino.brachewitz@igv-gmbh.de

Investigation of residues and contaminants

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Kristin Gödeke » kristin.goedeke@igv-gmbh.de

#### GRAIN AND FLOUR ANALYSIS ACC. TO EU REGULATIONS AND ICC STANDARDS

Besim Latifovic » besim.latifovic@igv-gmbh.de

INVESTIGATION AND EXAMINATION OF MEDICAL AND AROMATIC PLANTS ACC. TO PH. EUR., GMP AND THE GERMAN FOODS, CONSUMER GOODS AND FEEDSTUFFS CODE (LFGB)

Svenja Weiß » svenja.weiss@igv-gmbh.de

# INVESTIGATION AND EXAMINATION OF FATS, OILS AND OILSEEDS FOR COSMETICS AND FOOD SUPPLEMENTS

Svenja Weiß » svenja.weiss@igv-gmbh.de

We will gladly advise and provide you with an offer tailored to your raw materials, products or product group.

All analytical investigations and examinations are carried out in accordance with internationally recognized methods. If desired, the examination reports are provided with updated limit values and are assessed in accordance with the statutory regulations of Germany and the EU.

Exceeded limiting values or deviations from target and warning values are immediately communicated to the client by phone or electronically.

Discretion and confidentiality are fundamental elements of our business policy.

# Sample management

7 am - 4.30 pm (Mon.-Fri.) +49 33200 89-222



Our laboratories
holds QA certification
for monitoring
of feed materials.

# **Approvals**







# Mass spectrometry expertise

GC-MSD • GC-MS/MS • LC-MS/MS

## Research direction

#### Applied research for analysis

In cooperation with the University of Potsdam, the Institute of Nutritional Sciences and the Berliner Hochschule für Technik, scientific research is supported in the areas of residue analysis, microbiology and molecular biology for plant raw materials and foodstuffs.

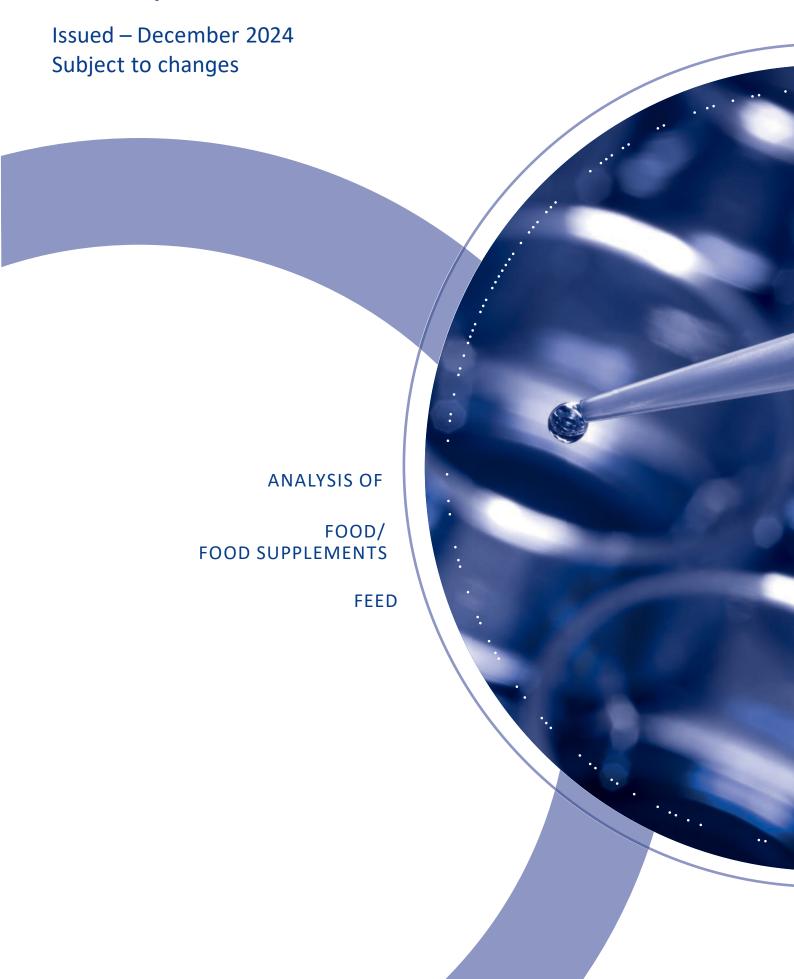




Development of inn	ovative measuring methods for protein analysis (Proteomics), e.g. for proof of authenticity
••	
(Special) harvest te	sts to determine the quality of the grain harvest
••	
Backgrounds for my	cotoxin formation in plants
••	
Determination of pr	ocessing properties of flours
••	
Development of me	thods in the area of trace analysis of residues and contaminants
**	

# **RANGE OF SERVICES**

# **Excerpt**



### RANGE OF SERVICES (EXCERPT)

Table of Contents	page
1. Food & feed analysis	12
1.1 Product marketability assessment, verification of food labelling	12
1.2 Chemico-physical investigations	12
Allergens	12
General parameters	12
Medicinal and aromatic plants	13
Proteins and amino acids	13
Enzyme activities	13
Enzymes (technical)	13
Fats, fat components, fat characteristics	14
Genetically modified organisms (GMOs)	14
Cereals, flour, dough and bakery products	14
Carbohydrates	15
Preservatives	16
Nutritional values	16
Oilseeds	16
Residues, undesirable substances	16
Special ingredients	17
Trace elements/heavy metals	17
Sweeteners	18
Animal species identification	18
Vitamins	18
1.3 Microbiological investigations	18
Colony counting	18
Identifications	19
Determination and verification of minimum durability (MHD)	19
Hygiene controls (products, processes, staff)	19
1.4 Sensory evaluation	19
2. Microbiological testing of cosmetics according to DIN & Ph. Eur.	19
Colony counting	19
Preservatives stress test	19

#### 1. Food & feed analysis

#### **Methods**

#### 1.1 Product marketability assessment, verification of food labelling

Verification of food labelling acc. to Regulation (EC) No 1169/2011 on the provision of food information to consumers

#### 1.2 Chemical-physical investigations

ALLERGENS	
Cashew °	PCR, ELISA
Egg °	ELISA
Peanut °	PCR; ELISA
Gluten	ELISA
HazeInut °	PCR; ELISA
Crustacean °	PCR
Lactose	HPAEC-PAD
Lupine °	PCR; ELISA
Almond °	PCR; ELISA
Milk °	ELISA
Celery °	PCR
Mustard °	PCR; ELISA
Sesame °	PCR; ELISA
Soy °	PCR; ELISA

GENERAL PARAMETERS	
a <sub>w</sub> - value	Aquaspector AQS-2-TC
Refractive index	Refractometric measurement
Density	Pycnometric measurement
Total minerals (raw ash)	Residue on ignition 550 °C, 900 °C
Weight/filling quantity	Weighing
Conductivity	Potentiometric measurement
Particle size (dry) Particle size distribution (dry)	Mechanical sieving Laser diffraction
pH value	Potentiometric measurement
Sand	Hydrochloric acid insoluble ignition residue
Dry mass/drying loss/water	<ul> <li>Drying cabinet, 103 °C, 130 °C, if necessary with sea sand</li> <li>Karl Fischer titration</li> </ul>
Viscosity (Brookfield) Viscosity rotation (cone/plate, plate/plate)	Brookfield viscograph Rotational viscometer

<sup>°</sup> Subcontracting

MEDICINAL & AROMATIC PLANTS	
Essential oil	Ph. Eur. 2.8.12, ASU L 53.00-5
Composition of the essential oil Thymol, carvacrol, anethole, estragole i.a.	Ph. Eur. 2.2.28 GC-FID, GC-MSD
Apigenin-7-glucosid	Ph. Eur. Monograph chamomile
Hypericin	Ph. Eur. Monograph St. John's wort
Piperin	ASU L 53.05-1, DIN 10235
Rosemic acid	Ph. Eur. Monograph melissa
Valerenic acid	Ph. Eur. Monograph valerian
Water	Distillation Ph. Eur. 2.2.13

PROTEINS & AMINO ACIDS		
Protein	Kjeldahl	
Amino acids:		
After hydrolysis	Hydrolysis/derivatization HPLC	
Aspartic acid, glutamic acid, serine, histidine, glycine, threonine, arginine, alanine, tyrosine, valine, phenylalanine, isoleucine, leucine, lysine, proline, hydroxyproline, cysteine, methionine, tryptophan		
Free amino acids	Extraction/derivatization	
α-Aminobutyric acid, arginine, alanine, asparagine, aspartic acid, γ-aminobutyric acid, glutamine, glutamic acid, glycine, histidine, isoleucine, leucine, lysine, methionine, ornithine, phenylalanine, serine, threonine, tryptophan, tyrosine, valine, hydroxyproline, proline	HPLC	
Curcurbitin (on request)		

ENZYME ACTIVITIES	
α-amylase	Photometric measurement
β-amylase °	Photometric measurement
Xylanase °	Photometric measurement
Lipase °	Photometric measurement
Lipoxygenase °	Photometric measurement
Peroxidase °	Photometric measurement

ENZYMES (TECHNICAL)	
$\begin{array}{c} \textbf{Screening} \\ \alpha\text{-amylase, lipase, xylanase, maltogene amylase, glucoamylase} \end{array}$	LC-MS/MS

FATS, FAT COMPONENTS, FAT CHARACTERISTICS	
Total fat	Weibull-Stoldt method
Oil content in oil seeds	Petroleum ether extraction
Fatty acid spectrum (saturated/unsaturated fatty acids)	GC-FID
Trans-fatty acids	GC-FID
Butyric acid (butter or milk fat content)	GC-FID
3-MCPD-Ester, glycidol, 2-MCPDs-Ester	GC-MS
Acid number, free fatty acids	Titrimetric methods
Saponification value	Titrimetric methods
lodine value	Titrimetric methods
Peroxide value	Titrimetric methods
Anisidine number	Photometric measurement
Totox number	Titrimetric and photometric
Unsaponifiable portion	Saponification, gravimetric
Density	Pycnometric measurement
Refractive index	Refractometric measurement
Oxidation stability of oil	Induction time, Rancimat

GENETICALLY MODIFIED ORGANISMS (GMOS)	
Double Screening (35S, NOS) incl. DNA extraction	real-time PCR
Triple Screening (35S, NOS, FMV) incl. DNA extraction	real-time PCR
Quadruple Screening (35S, NOS, FMV, cry1Ab/Ac) incl. DNA extraction	real-time PCR

CEREALS, FLOUR, DOUGH & BAKERY PRODUCTS	
Sample preparation	Cleaning, drying, crushing
Moisture	DIN EN ISO 712
Test weight	EN ISO 7971-3
Thousand grain weight	DIN EN ISO 520
Germination capacity	Germination process/TTC Assay
Grain hardness, protein (wheat)	NIR-measurement
Besatz (grain impurities) Wheat, rye, barley Maize, millet	DIN EN 15587, ICC 102/1, ICC 103/1 DIN EN 16378
Detection of spelt, wheat and rye fractions in ground cereal products	LC-MS/MS
Husking yield	
• Oats • Spelt	<ul><li>Compressed air huller</li><li>Impact sheller</li></ul>
Milling tests/flour yield	Milling machine (Bühler, Brabender)
Granularity	Air jet sieving
Sieve analysis	Mechanical
Air jet sieving	Mechanical
Sensory description	Descriptive testing

WAI/WSI	Acc. to Anderson	
Water absorption	ICC 115/1	
Total minerals	ICC 104/1	
Crude protein	ICC 105/2 or 167	
Sedimentation value - flour Sedimentation value - cereals	ICC 116/1 ICC 118, 116/1	
Wet gluten/gluten index Dry gluten	ICC 155 Drying: plate dryer	
Gluten content	ICC 137/1	
Swelling capacity	Acc. to Berliner	
Starch	ICC 123	
Damaged starch	ICC 164	
Falling number	ICC 107/1	
Ascorbic acid	ASU L 26.04-2 mod.	
Detection of ascorbic acid	Tauber's reagents	
Maltose	Acc. to Berliner	
β-Glucan	ICC 166	
Dough-rheological investigations		
Amylogram	ICC 126/1	
Swelling curve	Acc. to Drews	
Viskogram	ICC 169	
Farinogram	ICC 115/1	
Extensogram	ICC 114/1	
Non-stickiness and machinability of wheat dough	Regulation (EU) 2016/1240, part III	
Dough simulation curve (Mixolab)	ICC 173; ISO 17718	
Baking tests		
Test baking of wheat flour, box form baking trial, test baking of whole grain, Rapid-Mix-Test	Standard methods of the Association of Cereal Research (AGF), Detmold	
Rye baking test Sourdogh test with the single-stage Berlin sourdough leavening process	Standard methods of the Association of Cereal Research (AGF), Detmold	
Further dough and bakery products investigations		
Gas retention capacity	Rheofermentometer test acc. to Chopin	
Acidity/pH value	Titration ASU L 17.00-2	
Volume determination	Rapeseed displacement method	
Texture analysis to determine the freshness of bakery products by the storage time	AACC (74-09) Stable Micro Systems Ltd.	

CARBOHYDRATES	
Sugar as total sugar (Glc+Fru+Sac+Lac+Mal)	HPAEC-PAD
Sugar, single (Glu, Fru, Sac, Lac, Mal, Gal, Ara, Xyl)	HPAEC-PAD
Inulin/Oligofructose	HPAEC/PAD
Starch in	
Cereals	Polarimetric, ICC 123
Foods (> 10 %)	Polarimetric, ASU L 17.00-5
Foods (< 10 %)	Enzymatic (TK r-biopharm)
Animal feed	Regulation (EC) No. 152/2009

Damaged starch	Enzymatic, ICC 164
Dietary fibres Total dietary fibre, soluble and insoluble Total dietary fibre incl. ethanol-soluble fibre	ASU L 00.00-18, ICC 156, misc. AOAC-methods
β-Glucan Cereals Cereal products (liquid also)	ICC 166 ICC 166 mod., HPAED-PAD
Crude fibre	Acc. to VDLUFA method or Annex III Regulation (EC) No. 152/2009
Pentosanes Total pentosans, Soluble and insoluble pentosans	Photometric or Acidic hydrolysis, HPAEC-PAD

PRESERVATIVES	
Benzoic acid, sorbic acid, PHB methyl ester, PHB ethyl ester, PHB propyl ester, 2-phenoxyethanol	HPLC
Propionic acid °	Distillation, HPLC

### **NUTRITIONAL VALUES**

#### according to LMIV

- Water, total minerals, protein, fat, saturated fatty acids, Total dietary fibre, sodium, total sugar (Glc+Fru+Sac+Lac+Mal)
- Calculation of salt, carbohydrates and energy content

OIL SEEDS	
Moisture/dry matter	Drying at 103 °C
Besatz (impurities)	DGF B-I-3
Sensory testing	Descriptive testing
Oil content	DGF B-15
Free fatty acids	Titrimetric
Fatty acid spectrum	GC-FID

RESIDUES, UNDESIRABLE SUBSTANCES		
Pesticides		
Pesticide residues multimethod	LC-MS/MS, GC-MS/MS	
Polar pesticide residues Chlormequat, mepiquat, ethephon, glyphosate	LC-MS/MS	
Dioxins °	DIN EN 16215	
Dithiocarbamate °	nach DFG S15, Ph. Eur. 2.8.13	
Methyl bromide °	DFG S18, Ph. Eur. 2.8.13	
Undesirable substances		
Softener °	GC-MS/MS	
PAH	GC-MS/MS	
3-MCPD esters, glycidol, 2-MCPD esters	DGF-C-III-18 (09)	
Hydrocarbons (mineral oils) MOSH, MOAH °	LC/GB-FID	
Acrylamide	LC-MS/MS	

Tropane alkaloids (atropine, scopolamin)	LC-MS/MS
Pyrrolizidine alkaloids °	LC-MS/MS
Mycotoxins	
Aflatoxins B <sub>1</sub> , G <sub>1</sub> , B <sub>2</sub> , G <sub>2</sub>	LC-MS/MS
Aflatoxin M <sub>1</sub> °	HPLC
Alternaria mycotoxins (AOH, TEA, TEN, AME) ON REQUEST	LC-MS/MS
Ochratoxin A	LC-MS/MS
Fumonisin B <sub>1</sub> , B <sub>2</sub>	HPLC
Deoxynivalenol (DON)	LC-MS/MS
Zearalenone	LC-MS/MS
T-2-/HT-2-Toxin	LC-MS/MS
Other Fusarium toxins, DON-3-Glc, 3-Ac-DON, 15-Ac-DON, NIV, DAS, FUS-X	LC-MS/MS
Ergot alkaloids	LC-MS/MS
Patulin	LC-MS/MS

SPECIAL INGREDIENTS	
Acetic acid °	Enzymatic
Cannabinoids (THC, CBD, CBG etc.)	LC-MS/MS
Carotenoids	HPLC
Cholesterol	GC-FID
Caffeine	HPLC
Ethanol °	Enzymatic
Lactic acid °	Enzymatic
Opiate (morphine, codeine, thebaine, oripavine)	LC-MS/MS
Theobromine	HPLC
Thymoquinone	HPLC
Total chlorophyll	Photometric measurement
Chlorophyll a and b	HPLC-DAD
Total carotenoids (carotenes, xanthophylls)	Photometric measurement
Total polyphenols	Potentiometric measurements

TRACE ELEMENTS/HEAVY METALS	
Pressure digestion with conc. nitric acid	
Aluminium °	ICP-MS
Arsenic °	ICP-MS
Lead	Graphite furnace AAS
Cadmium	Graphite furnace AAS
Calcium	Flame AAS
Iron	Flame AAS
Potassium	Flame AAS
Copper	Graphite furnace AAS
Magnesium	Flame AAS
Nickel	Graphite furnance AAS
Sodium	Flame AAS
Phosphorus	Photometric after digestion

Mercury	Cold vapour and hydride generation (AAS) after amalgamation
Zinc	Flame AAS

ANIMAL SPECIES IDENTIFICATION	
Horse, pork, beef (other on request)	Real-time PCR

VITAMINS °		
Fat-soluble vitamins		
Retinol (Vitamin A) °	HPLC	
β-Carotene (Provitamin A) °	HPLC	
Total vitamin A (Retinol, β-Carotene) °	HPLC	
Total vitamin E (α-β-γ-δ-Tocopherol) °	HPLC	
Vitamin D <sub>2</sub> (Ergocalciferol) °	HPLC	
Vitamin D <sub>3</sub> (Cholecalciferol) °	HPLC	
Vitamin K <sub>1</sub> (Phylloquinone) °	HPLC	
Vitamin K <sub>2</sub> (Menaquinone) °	HPLC	
Water-soluble vitamins		
Vitamin B <sub>1</sub> (Thiamine) °	Microbiological	
Vitamin B <sub>2</sub> (Riboflavin) °	Microbiological	
Vitamin B <sub>3</sub> (Niacin) °	Microbiological	
Vitamin B <sub>5</sub> (Pantothenic acid) °	Microbiological	
Vitamin B <sub>6</sub> (Pyridoxine) °	Microbiological	
Vitamin B <sub>7</sub> (Biotin) °	Microbiological	
Vitamin B <sub>9</sub> (Folic acid) °	Microbiological	
Vitamin B <sub>12</sub> (Cyanocobal-, Hydroxocobal-, Methylcobal-, Adenosylcobalamin) °	Microbiological	
Vitamin C °	LC-MS/MS	

# 1.3 Microbiological investigations

DETERMINATION OF BACTERIA, YEASTS, MOULDS	
Aerobic, mesophilic total viable count	ASU L 00.00-88/2
Yeasts/moulds	ISO 1527-1/ -2
Enterobacteriaceae	ASU L 00.00-133/2
Coliform bacteria	ISO 4832
Escherichia coli	ASU L 00.00-132/2/3
Bacillus cereus	ASU L 01.00-33
Staphylococcus aureus	ASU L 00.00-55
Listeria monocytogenes	ASU L 00.00-32/1 00.00-22
Salmonella spp.	ASU L 00.00-20
Sulfite-reducing clostridia	ASU L 00.00-57
Lactic acid bacteria	ISO 15214
Enterococci	ASU L 02.07-2 mod.
Aerobic spore-formers	ASU L 00.00-88/2 mod.
Osmotolerant yeasts and moulds	ISO 21527-2

<sup>°</sup> Subcontracting

IDENTIFICATION	
Bacteria	MALDI-TOF/MS
Rope spoilage microorganisms	MALDI-TOF/MS

DETERMINATION & VERIFICATION OF MINIMUM DURABILITY		
Determination of the best before date (BBD)	DIN 16779	

HYGIENE CONTROLS (PRODUCTS, PROCESSES, STAFF)		
Contact samples	DIN 10113-3	
Swab samples	DIN 10113-1 / DIN 10113-2	

### 1.4 Sensory examinations

Descriptive test with/without quality assessment	ASU L 00.90-6/-12/-14
Sensory examination of bakery products, nutriments, pasta and confectionery	

# 2. Microbiological examination according to Ph. Eur.

COLONY COUNTING	
Aerobic microorganisms (TAMC)	DIN EN ISO 21249
Yeasts/moulds (TYMC)	DIN EN ISO 16212
Candida albicans	DIN EN ISO 18416
Bile salt-resistant, gram-negative bacteria	Ph. Eur. 2.6.31 (Ph. Eur. 2.6.13)
Escherichia coli	DIN EN ISO 21150
Salmonellae	Ph. Eur. 2.6.31 (Ph. Eur. 2.6.13)
Pseudomonas aeruginosa	Ph. Eur. 2.6.13
Staphylococcus aureus	Ph. Eur. 2.6.13
Pluralibacter gergoviae	ASU L 00.00-133/2 mod.

PRESERVATIVES STRESS TEST	
Preservatives stress test	Ph. Eur. 5.1.3, DIN EN ISO 11930



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